

Data Sheet

GB-S AnalogMagnetostrictive Linear Position Sensors

- High pressure resistant sensor rod
- High operating temperature up to +100 °C (+212 °F)
- Flat & compact ideal for the valve market



MEASURING TECHNOLOGY

The absolute, linear position sensors provided by Temposonics rely on the company's proprietary magnetostrictive technology, which can determine position with a high level of precision and robustness. Each Temposonics position sensor consists of a ferromagnetic waveguide, a position magnet, a strain pulse converter and supporting electronics. The magnet, connected to the object in motion in the application, generates a magnetic field at its location on the waveguide. A short current pulse is applied to the waveguide. This creates a momentary radial magnetic field and torsional strain on the waveguide. The momentary interaction of the magnetic fields releases a torsional strain pulse that propagates the length of the waveguide. When the ultrasonic wave reaches the end of the waveguide it is converted into an electrical signal. Since the speed of the ultrasonic wave in the waveguide is precisely known, the time required to receive the return signal can be converted into a linear position measurement with both high accuracy and repeatability.

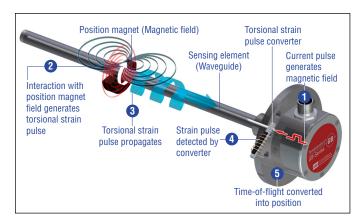


Fig. 1: Time-of-flight based magnetostrictive position sensing principle

GB SENSOR

Robust, non-contact and wear free, the Temposonics linear position sensors provide best durability and accurate position measurement solutions in harsh industrial environments. The position measurement accuracy is tightly controlled by the quality of the waveguide which is manufactured by Temposonics. The position magnet is mounted on the moving machine part and travels non-contact over the sensor rod with the built-in waveguide.

Temposonics® GB is a rod-style sensor for installation into hydraulic cylinders, e.g. in power engineering. With its flat and compact sensor housing and side-mounted signal connection, the sensor is ideal for small spaces. Due to the pressure-resistant sensor rod and its high operating temperature the Temposonics® GB sensor is perfectly suitable for use in fluid technology. For improved signal quality the sensor automatically adapts to the strength of the magnet used in the application.

The set points, start and end position of the measurement, can be modified after installation of the Temposonics® GB sensor.

Programming can be carried out using the standard connection cable.

TECHNICAL DATA

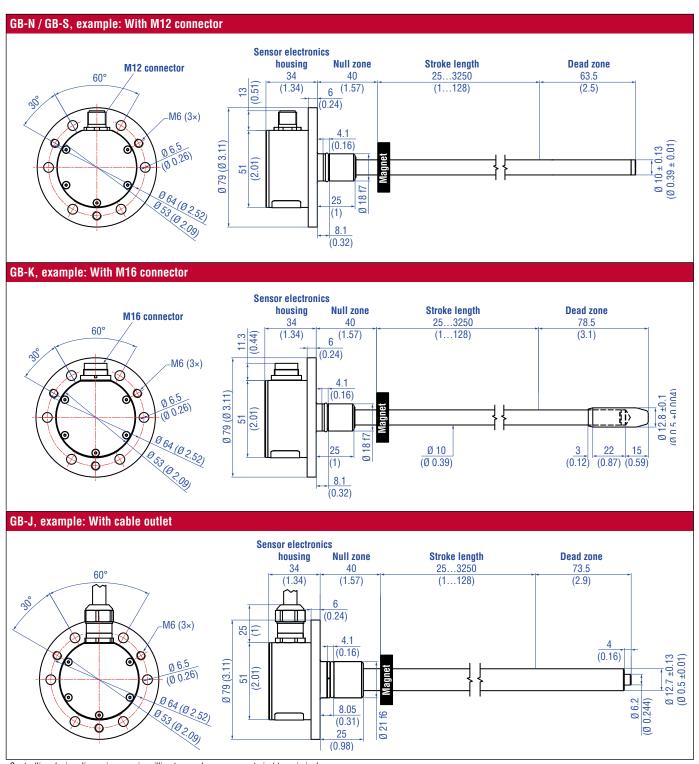
| Output | | | | | | | |
|---|---|--|--|--|--|--|--|
| Voltage | 010 VDC and 100 VDC (minimum load controller: $> 5 \text{ k}\Omega$) | | | | | | |
| Current | $4(0)20$ mA or $204(0)$ mA (minimum / maximum load: 0 / 500 Ω) | | | | | | |
| Programming | Programming of set points using optional accessories | | | | | | |
| Measured value | Position | | | | | | |
| Measurement parameters | | | | | | | |
| Resolution | 16 bit (minimum 1 μm depending on stroke length) ¹ | | | | | | |
| Cycle time | Cycle time 0.5 ms 1.0 ms 2.0 ms Stroke length ≤ 1200 mm ≤ 2400 mm > 2400 mm | | | | | | |
| Linearity ² | \leq ±0.02 % F.S. (minimum ±60 μ m) typical | | | | | | |
| Repeatability | ≤ ±0.005 % F.S. (minimum ±20 µm) typical | | | | | | |
| Operating conditions | | | | | | | |
| Operating temperature | -40+90 °C (-40+194 °F); options: -40+75 °C (+167 °F)/-40+100 °C (+212 °F) | | | | | | |
| Ingress protection | IP67 (correctly fitted); IP68 (for cable outlet) | | | | | | |
| Shock test | 100 g (single shock), IEC standard 60068-2-27 | | | | | | |
| Vibration test | 15 g / 102000 Hz, IEC standard 60068-2-6 (excluding resonant frequencies) | | | | | | |
| EMC test | Electromagnetic emission according to EN 61000-6-4 Electromagnetic immunity according to EN 61000-6-2 The sensor meets the requirements of the EU directives and is marked with C € | | | | | | |
| Operating pressure | 350 bar (5,076 psi), 700 bar (10,153 psi) peak (at 10 × 1 min), GB-J: 800 bar (11,603 psi) | | | | | | |
| Magnet movement velocity | Any | | | | | | |
| Design / Material | | | | | | | |
| Sensor electronics housing ³ with flange | GB-J / GB-K / GB-S: Stainless steel 1.4305 (AISI 303), GB-N: Stainless steel 1.4404 (AISI 316L) | | | | | | |
| Sensor rod | GB-J: Stainless steel 1.4301 (AISI 304), GB-K / GB-S: Stainless steel 1.4306; 1.4307 (AISI 304L), GB-N: Stainless steel 1.4404 (AISI 316L) | | | | | | |
| Stroke length | 253250 mm (1128 in.) | | | | | | |
| Mechanical mounting | | | | | | | |
| Mounting position | Any | | | | | | |
| Mounting instruction | Please consult the technical drawings and the operation manual (document number: <u>551511</u>) | | | | | | |
| Electrical connection | | | | | | | |
| Connection type | M12 male connector (5 pin); M16 male connector (6 pin); cable outlet | | | | | | |
| Operating voltage | +24 VDC (-15 / +20 %) | | | | | | |
| Ripple | $\leq 0.28 \text{ V}_{pp}$ | | | | | | |
| Current consumption | 100 mA typical, dependent on stroke length | | | | | | |
| Dielectric strength | 500 VDC (DC ground to machine ground) | | | | | | |
| Polarity protection | Up to –30 VDC | | | | | | |
| Overvoltage protection | Up to 36 VDC | | | | | | |

^{1/} The internal digital value is transferred via a 16-bit D/A converter into a proportional, analog current or voltage signal

^{2/} With position magnet # 251 416-2

^{3/} For option \overline{H} (-40...+100 °C / -40...+212 °F) an aluminum cover plate is used

TECHNICAL DRAWING



Controlling design dimensions are in millimeters and measurements in () are in inches

Fig. 2: Temposonics $^{\otimes}$ GB-N / GB-S / GB-K / GB-J with ring magnet

CONNECTOR WIRING

| D34 (for outputs: V0, A0, A1, A2, A3 in order code) | | | | | | | |
|---|-----|--------------------------|----------------------------|--|--|--|--|
| Signal + power supply | | | | | | | |
| M12 male connector (A-coded) | Pin | Voltage | Current | | | | |
| | 1 | +24 VDC (-15 / +20 %) | +24 VDC (-15 / +20 %) | | | | |
| 660 | 2 | 010 VDC | 4(0)20 mA or 20 4(0) mA | | | | |
| | 3 | DC Ground (0 V) | DC Ground (0 V) | | | | |
| View on sensor | 4 | 100 VDC | Not connected 4 | | | | |
| | 5 | DC Ground | DC Ground | | | | |

Fig. 3: Connector wiring D34 (M12) for outputs V0, A0, A1, A2 and A3

| D34 (for output: A4 in order code) | | | | | | | |
|------------------------------------|-----|-----------------------|--|--|--|--|--|
| Signal + power supply | | | | | | | |
| M12 male connector (A-coded) | Pin | Current | | | | | |
| | 1 | +24 VDC (-15 / +20 %) | | | | | |
| | 2 | 420 mA⁵ | | | | | |
| (860) | 3 | DC Ground (0 V) | | | | | |
| Col | 4 | 204 mA | | | | | |
| View on sensor | 5 | DC Ground | | | | | |

Fig. 6: Connector wiring D34 (M12) for output A4

| D60 (for outputs: V0, A0, A1, A2, A3 in order code) | | | | | | | | |
|---|---|--------------------------|----------------------------|--|--|--|--|--|
| Signal + power supply | | | | | | | | |
| M16 male connector Pin Voltage Current | | | | | | | | |
| View on sensor | 1 | 010 VDC | 4(0)20 mA or 20 4(0) mA | | | | | |
| | 2 | DC Ground | DC Ground | | | | | |
| | 3 | 100 VDC | Not connected 4 | | | | | |
| | 4 | DC Ground | DC Ground | | | | | |
| | 5 | +24 VDC (-15 / +20 %) | +24 VDC (-15 / +20 %) | | | | | |
| | 6 | DC Ground (0 V) | DC Ground (0 V) | | | | | |

Fig. 4: Connector wiring D60 (M16) for outputs V0, A0, A1, A2 and A3

| D60 (for output: A4 in order code) | | | | | | | |
|------------------------------------|---|-----------------------|--|--|--|--|--|
| Signal + power supply | | | | | | | |
| M16 male connector Pin Current | | | | | | | |
| | 1 | 420 mA⁵ | | | | | |
| | 2 | DC Ground | | | | | |
| (0, 1 | 3 | 204 mA | | | | | |
| | 4 | DC Ground | | | | | |
| | 5 | +24 VDC (-15 / +20 %) | | | | | |
| View on sensor | 6 | DC Ground (0 V) | | | | | |

Fig. 7: Connector wiring D60 (M16) for output A4

| HXX / TXX / VXX (for outputs: V0, A0, A1, A2, A3 in order code) | | | | | | | | |
|---|-------|--------------------------|----------------------------|--|--|--|--|--|
| Signal + power supply | | | | | | | | |
| Cable | Color | Voltage | Current | | | | | |
| | GY | 010 VDC | 4(0)20 mA or 20 4(0) mA | | | | | |
| | PK | DC Ground | DC Ground | | | | | |
| | YE | 100 VDC | Not connected 4 | | | | | |
| | GN | DC Ground | DC Ground | | | | | |
| | BN | +24 VDC (-15 / +20 %) | +24 VDC (-15 / +20 %) | | | | | |
| | WH | DC Ground (0 V) | DC Ground (0 V) | | | | | |

Fig. 5: Connector wiring cable outlet for outputs V0, A0, A1, A2 and A3

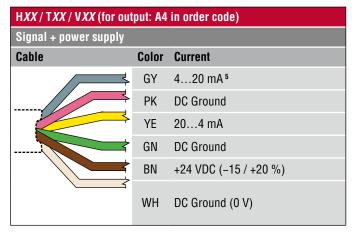
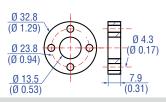


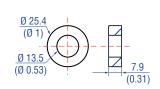
Fig. 8: Connector wiring cable outlet for output A4

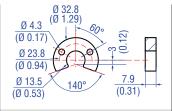
- $\ensuremath{\mathbf{4}}\xspace/$ Connection necessary for programming with hand or cabinet programmer
- 5/ Connect the first output (4...20 mA) at low-resistance, if you only use the second output (20...4 mA)

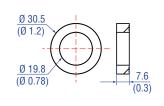
FREQUENTLY ORDERED ACCESSORIES – Additional options available in our Accessories Guide 551444

Position magnets









Ring magnet OD33 Part no. 201 542-2

Material: PA ferrite GF20 Weight: Approx. 14 g Surface pressure: Max. 40 N/mm² Fastening torque for M4 screws: 1 Nm Operating temperature: -40...+105 °C (-40...+221 °F)

Ø 4.5 (Ø 0.18)

Ring magnet OD25.4 Part no. 400 533

Material: PA ferrite Weight: Approx. 10 g Surface pressure: Max. 40 N/mm² Operating temperature: -40...+105 °C (-40...+221 °F)

U-magnet OD33 Part no. 251 416-2

Ø 17

(Ø 0.67

Material: PA ferrite GF20 Weight: Approx. 11 g Surface pressure: Max. 40 N/mm² Fastening torque for M4 screws: 1 Nm Operating temperature: -40...+105 °C (-40...+221 °F)

Ring magnet Part no. 402 316

Material: PA ferrite coated Weight: Approx. 13 g Surface pressure: Max. 20 N/mm² Operating temperature: -40...+100 °C (-40...+212 °F)

Position magnet

Ø 63.5

(Ø 2.5)

Ø 42 (Ø 1.65)

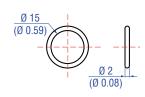
Ø 16

(Ø 0.63)

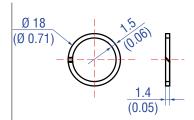
9.5

(0.37)

O-rings



Back-up ring



U-magnet OD63.5 Part no. 201 553

Material: PA 66-GF30, magnets compound-filled Weight: Approx. 26 g Surface pressure: 20 N/mm² Fastening torque for M4 screws: 1 Nm Operating temperature: -40...+75 °C (-40...+167 °F)

O-ring for pressure fit flange Ø 18 mm Part no. 560 853

Material: Fluoroelastomer Durometer: 75 Shore A Operating temperature: -40...+200 °C (-40...+392 °F)

O-ring for pressure fit flange Ø 21 mm Part no. 561 438

02

(0.07)

Material: FKM Durometer: 75 Shore A Operating temperature: -18...+200 °C (-0.4...+392 °F)

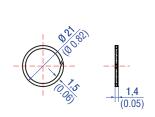
Back-up ring for pressure fit flange Ø 18 mm Part no. 561 115

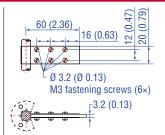
Material: PTFE + 60 % bronze

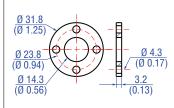
Back-up ring

Optional installation hardware

Magnet spacer







Back-up ring for pressure fit flange Ø 21 mm Part no. 561 439

Material: PTFE

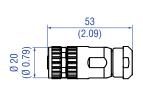
Fixing clip Part no. 561 481

Application: Used to secure sensor rods (Ø 10 mm (Ø 0.39 in.)) when using an U-magnet or block magnet Material: Brass, non-magnetic

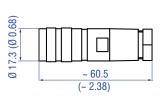
Magnet spacer Part no. 400 633

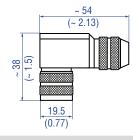
Material: Aluminum Weight: Approx. 5 g Surface pressure: Max. 20 N/mm2 Fastening torque for M4 screws: 1 Nm

Cable connectors 9



(2.25)38 Ø 20 (Ø 0.79)





M12 A-coded female connector (4 pin/5 pin), straight Part no. 370 677

Material: GD-Zn, Ni Termination: Screw Contact insert: CuZn Cable Ø: 4...8 mm (0.16...0.31 in.) Wire: 1.5 mm² Operating temperature: -30...+85 °C (-22...+185 °F) Ingress protection: IP67 (correctly fitted) Fastening torque: 0.6 Nm

M12 A-coded female connector (5 pin), angled Part no. 370 678

Material: GD-Zn, Ni Termination: Screw; max. 0.75 mm² Contact insert: CuZn Cable Ø: 5...8 mm (0.2...0.31 in.) Wire: 0.75 mm² (18 AWG) Operating temperature: -25...+85 °C (-13...+185 °F) Ingress protection: IP67 (correctly fitted) Fastening torque: 0.6 Nm Fastening torque: 0.4 Nm

M16 female connector (6 pin), straight Part no. 370 423

Material: Zinc nickel plated Termination: Solder Cable Ø: 6...8 mm (0.24...0.31 in.) Operating temperature: -40...+100 °C (-40...+212 °F) Ingress protection: IP65/IP67 (correctly fitted)

M16 female connector (6 pin), angled Part no. 370 460

Material: Zinc nickel plated Termination: Solder Cable Ø: 6...8 mm (0.24...0.31 in.) Wire: 0.75 mm² (20 AWG) Operating temperature: -40...+95 °C (-40...+203 °F) Ingress protection: IP67 (correctly fitted) Fastening torque: 0.6 Nm

Cables



Programming tool



PUR cable Part no. 530 052

Name of cable in order code: H

Material: PUR jacket; orange Features: Twisted pair, shielded. highly flexible, halogen free, suitable for drag chains, mostly oil & flame resistant Cable Ø: 6.4 mm (0.25 in.) Cross section: 3 × 2 × 0.25 mm² Bending radius: 5 x D (fixed installation) **Operating temperature:** -30...+80 °C (-22...+176 °F)

Teflon® cable Part no. 530 112

Name of cable in order code: T

Material: Teflon® jacket; black Features: Twisted pair, shielded, flexible. high thermal resistance, mostly oil & acid resistant Cable Ø: 7.6 mm (0.3 in.) Cross section: 4 × 2 × 0.25 mm² Bending radius: $8 - 10 \times D$ (fixed installation) Operating temperature: -100...+180 °C (-148...+356 °F)

Silicone cable Part no. 530 113

Name of cable in order code: V

Material: Silicone jacket; red Features: Twisted pair, shielded, highly flexible, halogen free, high thermical resistance Cable Ø: 7.2 mm (0.28 in.) Cross section: 3 x 2 x 0.25 mm² Bending radius: 5 x D (fixed installation) Operating temperature:

-50...+180 °C (-58...+356 °F)

Programming kit Part no. 254 555

Kit includes:

- 1 × interface converter box
- $1 \times power supply$
- 1 × cable (60 cm) with M12 female connector (5 pin), straight - D-sub female connector (9 pin), straight
- 1 × cable (60 cm) with M16 female connector (6 pin), straight - D-sub female connector (9 pin), straight
- 1 × cable (60 cm) with 3 × terminal clamp - D-sub female connector (9 pin), straight
 - × USB cable

Software is available at: www.temposonics.com





Hand programmer for analog output Part no. 253 124

Easy teach-in-setups of stroke length and direction on desired zero/span positions. For sensors with 1 magnet.



Cabinet programmer for analog output Part no. 253 408

Features snap-in mounting on standard DIN rail (35 mm). This programmer can be permanently mounted in a control cabinet and includes a program/run switch. For sensors with 1 magnet.

Controlling design dimensions are in millimeters and measurements in () are in inches

6/ Follow the manufacturer's mounting instructions

ORDER CODE

| 1 | 2 3 | 3 4 | 1 5 | 6 7 | ' 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
|---|-----|-----|-----|-----|-----|---|----|----|----|----|----|----|----|
| G | В | | | | | | | | 1 | | | | C |
| а | l |) | | C | | | d | | е | 1 | | g | h |

a | Sensor model

G B Rod

b Design

- J Housing material stainless steel 1.4305 (AISI 303), rod material stainless steel 1.4301 (AISI 304)
 - Pressure fit flange Ø 21 mm, Ø 12.7 mm rod, 800 bar
- K Housing material stainless steel 1.4305 (AISI 303), rod material stainless steel 1.4306; 1.4307 (AISI 304L)

 Pressure fit flange Ø 18 mm, Ø 10 mm rod with bushing on rod end
- N Housing material stainless steel 1.4404 (AISI 316L), rod material stainless steel 1.4404 (AISI 316L)⁷
 Pressure fit flange Ø 18 mm, Ø 10 mm rod
- S Housing material stainless steel 1.4305 (AISI 303), rod material stainless steel 1.4306; 1.4307 (AISI 304L)

 Pressure fit flange Ø 18 mm, Ø 10 mm rod

c Stroke length

40...100 in.

100...128 in.

| | X | X | X | X | M | 0025 | .3250 mm |
|---|---|---|---|---|---|-------|----------|
| ĺ | Y | Y | Y | Y | ш | 001 N | 128 ∩ in |

| Standard stroke length (mm)* | Ordering steps |
|-------------------------------|----------------|
| 25 500 mm | 5 mm |
| 500 750 mm | 10 mm |
| 7501000 mm | 25 mm |
| 10002500 mm | 50 mm |
| 25003250 mm | 100 mm |
| Standard stroke length (in.)* | Ordering steps |
| 1 20 in. | 0.2 in. |
| 20 30 in. | 0.5 in. |
| 30 40 in. | 1.0 in. |

| d | Co | Connection type | | | | | | | |
|---|---|--------------------------------|----------------------------|--|--|--|--|--|--|
| D | 3 | 3 4 M12 male connector (5 pin) | | | | | | | |
| D | 6 | 0 | M16 male connector (6 pin) | | | | | | |
| Н | Х | X | | | | | | | |
| H01H10 (110 m) ⁸ H03H33 (333 ft) ⁸ | | | | | | | | | |
| | CAUTION: Max. operating temperature –30+80 °C (–22+176 °F)! | | | | | | | | |

2.0 in.

4.0 in.

d Connection type (continued)

- T X X Teflon® cable (part no. 530 112) T01...T10 (1...10 m) ⁸ T03...T33 (3...33 ft) ⁸
- V X Silicone cable (part no. 530 113) V01...V10 (1...10 m) ⁸ V03...V33 (3...33 ft) ⁸

e Operating voltage

1 +24 VDC (-15 / +20 %)

f Output

- **V 0** 0...10 VDC and 10...0 VDC
- **A 0** 4...20 mA
- **A 1** 20...4 mA
- **A 2** 0...20 mA
- **A 3** 20...0 mA
- **A 4** 4...20 mA and 20...4 mA

g Operating temperature

- **H** -40...+100 °C (-40...+212 °F)
- **S** -40...+90 °C (-40...+194 °F)
- **L** -40...+75 °C (-40...+167 °F)

h Programming

C Via cable

DELIVERY



- Sensor
- 0-ring
- · Back-up ring

Accessories have to be ordered separately.

Manuals, Software & 3D Models available at: www.temposonics.com

- 7/ The sensor in stainless steel 1.4404 (AISI 316L) is only available with following options: 3 (-40...+90 °C / -40...+194 °F)
- */ Non standard stroke lengths are available; must be encoded in 5 mm / 0.1 in. increments
- 8/ Encode in meters if using metric stroke length. Encode in feet if using US customary stroke length



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